

542

DART AEROSPACE LTD		Work Order:	24468
Description: Strut		Part Number:	D3437-5
Dwg: D3437 Rev. A page 4		Qty:	11
		Page 1 of 1	


Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	AP	05/10/06	11
2	ML	Turn as per Dwg D3437 Material : 303 Hex Bar 0.5" (M303H0.500) Identify for D3437-5 Batch: <u>M16140</u> Dwg Rev. <u>B</u>	9ml	05/10/14	4
3	QC2	Inspect parts as they come off the machine Identify as D3437-5	9ml	05/10/16	4
4	QC8	Second check	5r	05/10/17	4
5	ML	Deburr	9ml	05/10/16	4
6	ST	Identify and Stock	SB	05/10/20	4
7	AC	Cost / part: <u>23.86</u>	545	05-10-21	4
8	DC	Close W/O <u>23.86</u> Inspect Level 21	19	05/10/21	4

Rev	Date	Change	Revised By	Approved
A	05.05.19	New issue	KJ/JLM	<i>[Signature]</i>

RELEASED
05/05/20

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

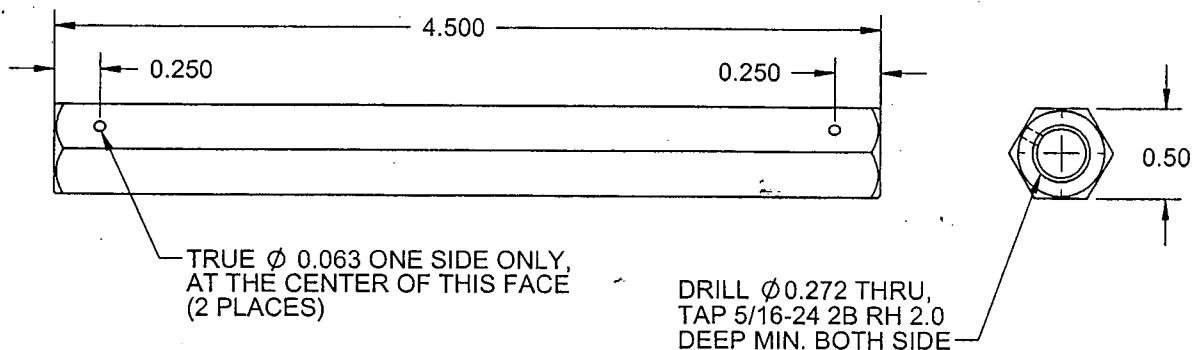
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA:  Date: 05/10/21

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3437	REV. B SHEET 4 OF 4
DATE 05.08.11		TITLE AFT STRUT ASSEMBLY	SCALE 1:2



D3437-5 STRUT:

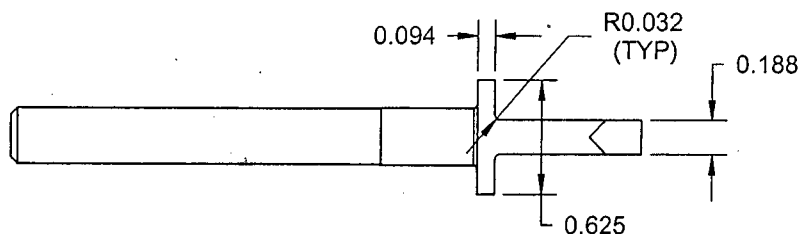
- 1) MATERIAL: AISI 303 STAINLESS HEX BAR (DART REF. SPEC M303H0.500)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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WITHOUT NOTICE

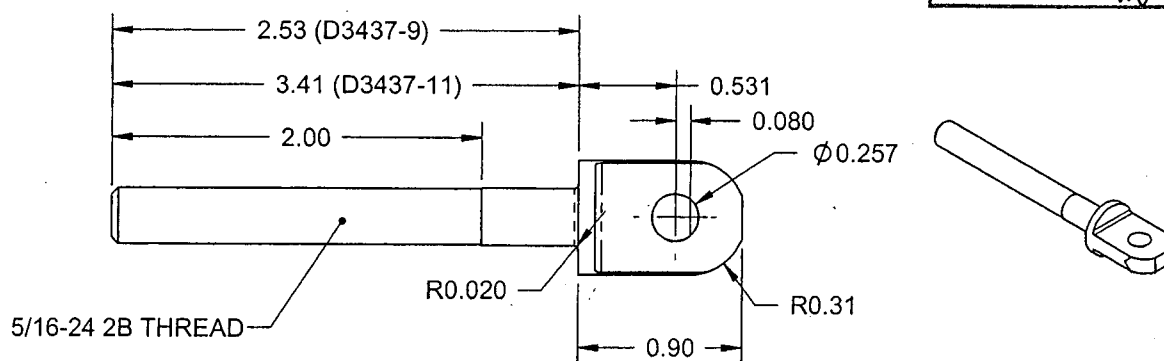
WORK ORDER

NO. 24468



RELEASED

05-08-16 *[Signature]*



D3437-9/-11 EYEBOLT:

- 1) MATERIAL: AISI 303 STAINLESS ROUND BAR (DART REF. SPEC M303R)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Oct 05, 2005
03:06 pm

Work Order No : 0024468
Project Name : D3437-5
Project For : WK542
Work Order Type : Main
Main WO Number :
House Part Number : D3437-5
Description : Strut
Manufactured : Yes
Amount Req'd : 2
Amount Done : 0
Start Date : 10-05-05
Est Finish Date : 10-18-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00

Order Entry No :
OE Value : 0.00

Est Mark Up : 0.000%
Actual Mark Up : 0.000%

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

